

SERVICE BULLETIN



THE
Indian MOTORCYCLE COMPANY

Bulletin No. SVB-117

Model SE-74

Subject Top Bearing Race
and Lock Nut

Date 7-14-72

SE-74 TOP BEARING RACE AND LOCK NUT

On some SE-74 bikes there is a space between the top fork crown plate (#74-0180) and the top lock nut (#74-0184). If there is a space, the top lock nut and top bearing race (#74-0185) will become loose after very little use. This will result in very serious damage to the bottom bearing race.

To fix this problem order part #613/1 from Indian Motorcycle Company. To install the spacer (#613/1), adjust the top bearing to the proper tension and tighten the top lock nut. Then remove the top fork crown plate and install 1, 2, or 3 spacer (#613/1) as required. Replace the top crown and tighten all nuts and bolts.

