FORM: 4500

SERVICE BULLETIN

THE SOLION MOTORCYCLE COMPANY

Bulletin No. SVB-125

Model ALL ME SERIES

Subject SET UP

Date 1973

SET UP INSTRUCTIONS FOR ME-74-76-100-125 AND MX-76

## 1. Receiving Instructions

- A. Carefully remove all packaged parts from the box.
- B. Remove front wheel from the box.
- C. Remove all the protective wrapping.
- D. Carefully lift the motorcycle out of the box.

## 2. Assembly Instructions

- A. Assemble the handlebars onto the top crown.
  - (1) The speedometer assembly should be placed on top of the handlebar clamps.
- B. Assemble the front wheel onto the forks.
- C. Bolt the rear shocks into the top shock mounts.
- D. Assemble the control cables and light switch to the handlebar.
- E. Bolt the taillight to the rear fender and plug in color coded wires.
- F. Bolt on rear turn signals and plug into color coded wires. (if included)
- G. Remove the two headlight holding bolts and replace with the front blinker assemblies. Connect the color coded wires from the blinkers to the headlight wiring harness. (if included)
- H. Assemble the footpegs to the frame. Remove the air cleaner and soak with 30 wt. oil and squeeze out excess oil and replace the foam element onto the carburetor.
- I. Adjust the rear chain so that there is 3/4 inch slack.
- J. Assemble the front fender to the bracket.
- K. Bolt shift lever to the shift shaft.
- L. Lay the motorcycle on its left side and remove the Indian name plate from the clutch cover and fill the transmission with 30 wt. non-detergent oil. (ME-74=18 oz., ME-76=26 oz., MX-76=26 oz.) For the ME-100 & ME-125 stand the bike upright and remove the oil fill plug. ME-100=20 oz., & ME-125=48 oz.
- M. Remove the battery and fill with battery acid and plug in the one green and red striped wire and plug in the two red and white striped wires.
- N. Adjust the rear brake so that there is 1/2 inch free play of the brake pedal.
- O. Adjust the front brake.
- P. Adjust out the free play in the throttle control.
  - (1) Make sure that the throttle slide returns before starting.

