

SERVICE BULLETIN



THE
Indian
MOTORCYCLE COMPANY

Bulletin No. SVB-127

Model SE and ME

Subject Rear Sprocket Bolts

Date 1-26-73

REPLACEMENT OF REAR SPROCKET BOLTS ON SE AND ME MODEL MOTORCYCLES

If a customer has problems breaking the standard sprocket bolts or is planning to race the motorcycle, it is suggested that he replace the standard sprocket bolts using a 3/8-16 x 2-1/16 hex head bolt. To assemble the parts the flat washer must be ground off on one side and slipped over the shank of the bolt. The 3/8" hose is then slipped over the shank of the bolt. This assembly is then slipped into the rear hub from the brake side and then the sprocket and washers are assembled in the normal procedure.

Quantity	Size	Description
4	3/8-16 x 2-1/16	Hex head bolt
4	3/8 x 1	Flat Washer
4	3/8	Lock Washer
4	3/8 I.D. x 5/8 I.D. x 1-1/4	Braided rubber hose
4	3/8 - 16	Lock Nuts



