

SERVICE BULLETIN



THE
Indian MOTORCYCLE COMPANY

Bulletin No. SVB-153

Model P4-50; P4-70; P6-70
AND 125/5 ENGINES

Subject KEY CHANGES
ON CRANKSHAFT

Date March 21, 1974

KEY CHANGES ON CRANKSHAFT

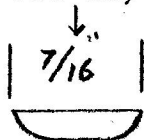
The magneto flywheel key, Part No. 23001024 is no longer used in the engines. It is replaced by a new flywheel key, Part No. 23011024. The best way to identify the key you need for replacement, is to measure the length of the key.

The small primary gear key, Part No. 21101023 on the P4-50, P4-70, and P6-70 engines is eliminated completely from the crankshaft.

These changes improve the flywheel "seating" and the crankshaft reliability.

TORQUE FT. LBS.	NUT	MODEL NO.
18 to 22	Flywheel	125/5
18 to 22	Flywheel	P4-50 P4-70 P6-70
18 to 22	Primary Gear	P4-50 P4-70 P6-70
26 to 28	Primary Gear	125/5

Part No. 23001024
Old Key



Part No. 23011024
New Key

