

F. Critical Crankshaft Clearances:

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| 1. Rod Side Clearance: | .889mm (.035) Minimum
.991mm (.039) Maximum |
| 2. Rod Radial Clearance: | .024mm (.0009) Minimum
.030mm (.0012) Maximum |
| 3. "Run Out" from bearing journal to bearing journal at ϕ of bearing journal: | Side to Side = .013mm (.0005)
Total "Run Out" = .025mm (.001) |
| 4. Crankshaft width:
(bearing journal face to bearing journal face) | 47.95mm (1.8877) Minimum
48.05mm (1.8917) Maximum |
| 5. Bottom Main Bearing Side Clearance: | .178mm (.007) Minimum
.279mm (.011) Maximum |

G. Torque Specs for Bolts:

Torque - Lb. Feet

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| 1. Nut: Primary Gear | 12mm | 33.2 to 36.1 |
| 2. Nut: Counter Sprocket | 12mm | 40.4 to 43.3 |
| 3. Nut: Clutch Hub | 12mm | 33.2 to 36.1 |
| 4. Bolt: Oil Drain Plug | 8mm | 13.0 to 15.9 |
| 5. Screw: Oil Level | 6mm | 5.7 to 7.2 |
| 6. Screw: Stator Plate Mag Assy. | 4mm | 3.6 to 4.3 |
| 7. Nut: Flywheel | 10mm | 27.4 to 30.3 |
| 8. Nut: Head | 8mm | 13.0 to 15.9 |
| 9. Bolt: Kick Start Stop Pin | 12mm | 20.2 to 23.1 |

NOTE: To convert to Inch Lbs., MULTIPLY by 12.

