

F. Critical Crankshaft Clearances:

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| 1. Rod Side Clearance: | 1.981mm (.078) Minimum
2.032mm (.080) Maximum |
| 2. Rod Radial Clearance: | .010mm (.0004) Minimum
.015mm (.0006) Maximum |
| 3. "Run Out" from bearing journal to bearing journal at G_L of bearing journal: | Side to Side = .013mm (.0005)
Total "Run Out" = .025mm (.001) |
| 4. Crankshaft width: (bearing journal face to bearing journal face) | 38.5953mm (1.5195) Minimum
38.684mm (1.523) Maximum |
| 5. Bottom Main Bearing Side Clearance: | .279mm (.011) Minimum
.330mm (.013) Maximum |
| 6. Piston Pin to Connecting Rod Clearance: | .010mm (.0004) Minimum
.015mm (.0006) Maximum |

G. Torque Specs for Bolts:

Torque - Inch Lbs.

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| 1. Nut: Cylinder Head | 1.2Kgm | 105 |
| 2. Nut: Flywheel | 2Kgm | 170 |
| 3. Nut: Clutch | 2.9Kgm | 250 |
| 4. Nut: Countershaft | 2.0Kgm | 180 |
| 5. Spark Plug | .35Kgm | 30 |

NOTE: To convert to foot pounds, DIVIDE by 12

