

NOTE: The P4-70 engine can be bored out to use the P6-75 pistons, BUT the center cases MUST have the second ledge in the spigot area machined or ground out to clear the bottom of the piston skirt on B.D.C. of the stroke.

Machine or grind out the cases in the arrow indicated areas of Picture No. 1.

Be certain that ALL chips are cleaned and flushed out of the cases before reassembling.

PICTURE NO. 1

Machine out the cases at these points to 48mm I.D. for piston clearance at B.D.C. of stroke.



