

SERVICE BULLETIN



THE
Indian MOTORCYCLE COMPANY

Bulletin No. SVB-165

Model JX-50

Subject SPECIFICATIONS
AND SET-UP

Date July 19, 1974

SPECIFICATIONS AND SET-UP FOR JX-50

A. Receiving Instructions:

1. Carefully remove all packaged parts from the box.
2. Remove front wheel from the box.
3. Remove all the protective wrapping.
4. Remove all assemblies from carton.
5. Carefully lift the motorcycle out of the box.

B. Assembly Instructions:

1. Assemble the handlebars onto the top crown.
2. Assemble the front wheel onto the forks.
3. Assemble the control cables to the handlebar.
4. Assemble the foot pegs to the frame.
5. Remove the air cleaner and soak with 30 wt. oil and squeeze out excess oil and replace the foam element onto the carburetor.
6. Adjust the rear chain so that there is 3/4-inch slack.
7. Assemble the front fender to the bracket.
8. Bolt the shift lever to the shift shaft.
9. Lay the motorcycle on its left side and remove the Indian name plate from the clutch cover and fill the transmission with 18 to 20 ounces of 30 wt. non-detergent oil.
10. Adjust the rear brake so that there is 1/2-inch free play in the brake pedal.
11. Adjust the front brake.
12. Adjust out the free play in the throttle control.
 - (a) Make sure that the throttle slide returns before starting.
13. Adjust the clutch lever. ---CAUTION--- There must be 1/8-inch free play of the clutch lever.
14. Check tightness of all nuts and bolts on the entire motorcycle.
15. The first two tanks full of gas should be premixed at 16 to 1 using premium gasoline and two stroke oil.
16. Lubricate all cables.

YOUR INDIAN MOTORCYCLE IS NOW READY FOR THE SHOWROOM FLOOR. THE FOLLOWING RECOMMENDED BREAK-IN PROCEDURE IS PROVIDED TO ACQUAINT YOU WITH PROCEDURES THAT MUST BE PERFORMED AFTER THE SALE HAS BEEN MADE:

BREAK-IN PROCEDURE:

Your Indian Motorcycle is manufactured to precise tolerances. Therefore, careful break-in procedures must be followed to insure trouble free service and operation.

