

5. Remove the magneto cover.
6. Remove the pin that holds the clutch actuating arm in the left-hand center case.
7. Lay the motorcycle on its right side to prevent the clutch rod from moving.
8. Pull the standard clutch actuating arm out from the top of the left-hand case.
9. Install the new clutch actuating arm (Part #21101150) into the case.
10. Replace the pin and magneto cover.
11. Install the clutch cable and clamp in the clutch actuating arm and adjust the cable clamp so that the arm has  $3/32$  "free" clearance with the engine hot.
12. Clip off the excess inner clutch cable.

