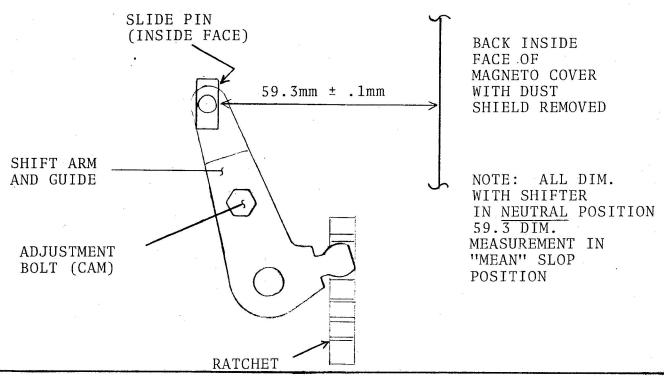
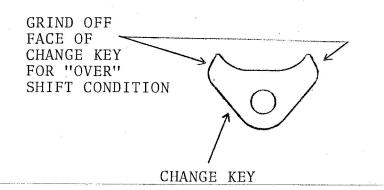


III. #3 ADJUSTMENT OF SHIFTER RATCHET MECHANISM



I11. #4 CHANGE KEY



NOTE: GRIND OFF ONLY .08 to .13 mm (.003 to .005) ON UP OR DOWN SHIFT SIDE AS NECESSARY

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