



THE

**Indian**

MOTORCYCLE COMPANY

1535 West Rosecrans Avenue, Gardena, Calif 90249

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# FACTORY SERVICE BULLETIN

<b>Number</b>	SVB-188
<b>Model</b>	CX-50/R
<b>Subject</b>	Performance Tips & Specifications

## AIR FILTER

Remove the wire mesh air filter elements and replace with the Indian foam air filter element #51103017.

## OIL FILL PLUG

Remove the "brown" shipping plug and replace with the "black" vented oil filter plug.

## CHOKE CABLE

Be sure that the choke cable has at least 1/8" freeplay. Adjust the cable at the carburetor for the 1/8" freeplay.

## BRAKE SHOES

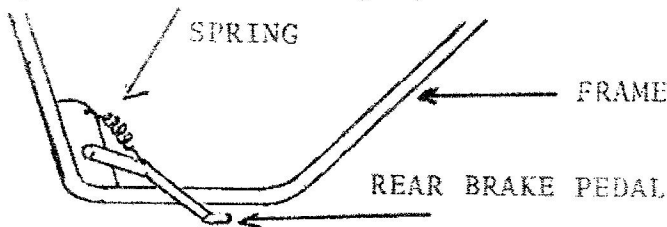
Chamfer all edges of the front and rear brake shoes.

## FRONT WHEEL SPACING

To be certain that the front forks work properly, it may be necessary to install a 1/8" thick washer between the front brake backing plate and the right lower fork leg.

## REAR BRAKE PEDAL RETURN SPRING

There should be a spring installed on the brake pedal to prevent the pedal from bouncing up and down over rough ground.



## EXPANSION CHAMBER CHANGES

Cut the head pipe off at the front cone so that the total head pipe length is 9". Make the stinger 5" long with a 3/4" O.D. and a .690 I.D.

