



# FACTORY SERVICE BULLETIN

<b>Number</b>	SVB-188
<b>Model</b>	
<b>Subject</b>	

CARBURATOR CHANGES

Change the pilot jet from the standard #40 to a #45 pilot jet.

GENERAL SPECIFICATIONS

Engine P4-50/with aluminum cylinder.

- Bore and Stroke                    38.8 x 44mm  
                                           (over size piston = 39., 39.2, 39.4,  
                                           39.6 and 39.8mm)
- Cylinder clearance                .0015 to .004 max.
- Ignition timing                    2.8mm B.T.D.C.
- Point gap                            .014 to .016
- Spark Plug                          NGK B8HS or equal
- Transmission Oil                  18 to 20 oz. of 30 wt.  
                                           non-detergent oil
- Carburator                            Del Orto 19.19mm
  - Main Jet                          #102
  - Pilot Jet                          #40
  - Choke Jet                         #60

